

## CERTIFICATE

Conformity of the Factory Production Control

### 0036-CPR-1090-1.00652.TÜV SÜD.2017.002

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product

Structural components and kits for aluminium structures

to EXC3 according to EN 1090-3

Intended use

for load-bearing structures in all types of buildings

CE - marking method

ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011

produced by or for

Manufacturer

HAZ METAL SANAYI VE TICARET A.S

Akcay Sanayi Bolgesi Sehit Er Ali Ciraci Cd No :10 31200 Iskenderun

TURKEY

Manufacturing plant Production facility of the manufacturer HAZ METAL SANAYI VE TICARET A.S.

Akcay Sanayi Bolgesi Sehit Er Ali Ciraci Cd No :10

31200 Iskenderun

TURKEY

Confirmation

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard

EN 1090-1:2009+A1:2011

under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements

stated therein.

Date of first issue

06.10.2017

Next

Surveillance audit

06.10.2019

Period of validity

This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.

Remarks

see reverse

Place and date of issue

Munich, 19.11.2018

Cetin

SUD Industrie Control

Notified Body, No. 0036

B.Eng. Zellmer







Certificate number: 0036-CPR-1090-1,00652,TÜV SÜD.2017.002

Remarks

The Notified Body - 0036 TÜV SÜD Industrie Service GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

#### **General provisions**

The regulations as addressed in the below listed documents in their respective relevant version shall apply:

- a) General Terms and Conditions of Business of TÜV SÜD Industrie Service GmbH
- b) Testing and Certification Regulations of TÜV SÜD Group
- c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
- d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
- e) General provisions/ conditions for validity of Factory Production Control Certificates according to EN 1090-1 and of the associated Welding Certificates (Request of Certification, Annex 1 of Doc.-No. QS/PÜZ0005/AT)



## CERTIFICATE

Conformity of the Factory Production Control

## 0036-CPR-1090-1.00651.TÜV SÜD.2017.002

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product

Structural components and kits for steel structures

to EXC3 according to EN 1090-2

Intended use

for load-bearing structures in all types of buildings

CE - marking method

ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011

produced by or for

Manufacturer

HAZ METAL SANAYI VE TICARET A.S

Akcay Sanayi Bolgesi Sehit Er Ali Ciraci Cd No :10 31200 Iskenderun

TURKEY

Manufacturing plant Production facility of the manufactures

HAZ METAL SANAYI VE TICARET A.S Akcay Sanayi Bolgesi Sehit Er Ali Ciraci Cd No :10

31200 Iskenderun

TURKEY

Confirmation

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard

EN 1090-1:2009+A1:2011

under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements

stated therein.

Date of first issue

06.10.2017

Next

Surveillance audit

06.10.2019

Period of validity

This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.

Remarks

see reverse

Place and date of issue

Munich, 19.11.2018 Cetin

Notified Body, No. 0036











19-SER-0004-15.1090-2

TGK IS 306

Certificate number: 0036-CPR-1090-1.00651.TÜV SÜD.2017.002

Remarks

The Notified Body - 0036 TÜV SÜD Industrie Service GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

#### **General provisions**

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- b) Testing and Certification Regulations of TÜV SÜD Group
- c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
- d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
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# Welding Certificate

TÜV SÜD-00651.2017.002

in accordance with EN 1090-1, table B.1, its hereby declared: The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

HAZ METAL SANAYI VE TICARET A.S.

Akcay Sanayi Bolgesi Sehit Er Ali Ciraci Cd No :10 31200 Iskenderun

TURKEY

**Technical specification** 

EN 1090-2:2018

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es) (Reference no. acc. to DIN EN ISO 4063) 111 - Manual metal arc welding

131 - Metal inert gas welding 135 - Metal active gas welding

141 - TIG gas tungsten arc welding

**Material Group** 

1.1, 1.2

according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

10.1, 8.1

according to CEN ISO/TR 15608 and EN 1090-2, table 4

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Ilker Karan, IWE

born on: 23.04.1993

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Osman Yildiz, IWE

born on: 17.03.1988

Confirmation

All provisions concerning welding as described in the above mentioned

technical specification(s) were applied.

Validity start

06.10.2017

Period of validity

06.10.2019

Remarks

Place and date of issue

Munich, 19.11.2018

Cetin/KS







Notified Body, No. 0036





Certificate number: TÜV SÜD-00651.2017.002



#### **General provisions**

- 1. The regulations as addressed in the below listed documents in their respective relevant version shall apply:
  - a) General Terms and Conditions of Business of TÜV SÜD Industrie Service GmbH
  - b) Testing and Certification Regulations of TÜV SÜD Group
  - c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
  - d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
  - e) General provisions/ conditions for validity of Factory Production Control Certificates according to EN 1090-1 and of the associated Welding Certificates (Request of Certification, Annex 1 of Doc.-No. QS/PÜZ0005/AT)
- 2. This certificate may be reproduced or published for advertising or other pur-poses only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
- 3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
- 4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
- 5. The certifying body must be notified of following changes:
  - a) new production plant or changes to key production facilities;
  - b) changes in the position of responsible welding coordinator;
  - c) introduction of new welding procedures, new basic materials and corre-sponding WPQRs (welding procedure qualification records)
  - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.



# CERTIFICATE

TÜV SÜD-WD-0691.2017.002

Manufacturer:

HAZ METAL SANAYI VE TICARET A.Ş

Akcay Sanayi Bolgesi Sehit Er Ali Cıracı Cd No :10

TR - 31200 Iskenderun

Plant(s):

Akcay Sanayi Bolgesi Sehit Er Ali Cıracı Cd No :10

TR - 31200 Iskenderun

The above mentioned company fulfils the

comprehensive quality requirements for fusion welding of metallic materials

according to

EN ISO 3834-2

Contract:

19636821

Valid until:

October 2019

Munich, November 19, 2018







**Certification Body** Material and Welding Technology

Claris della Klaus Schlotterer

19- SER-0011-15-3834

